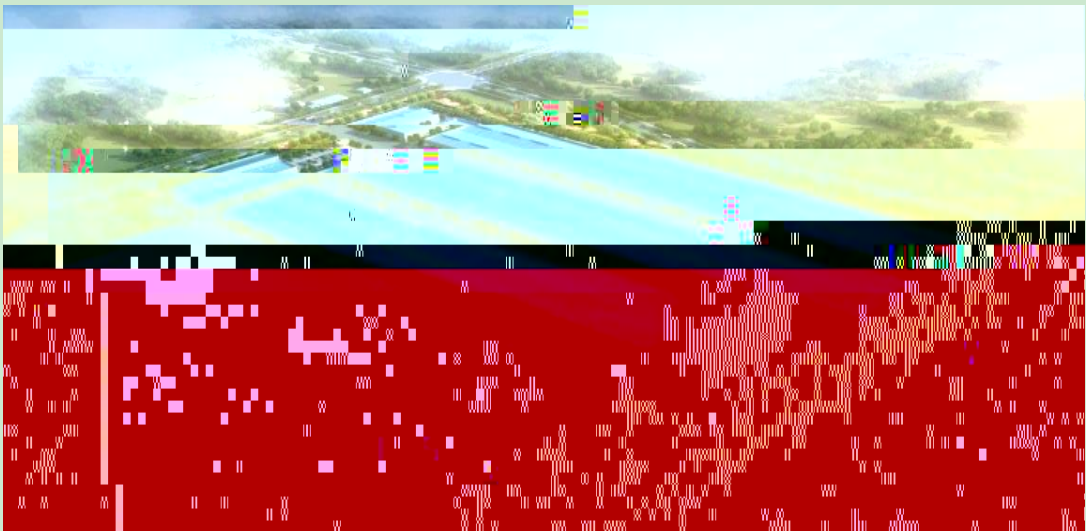
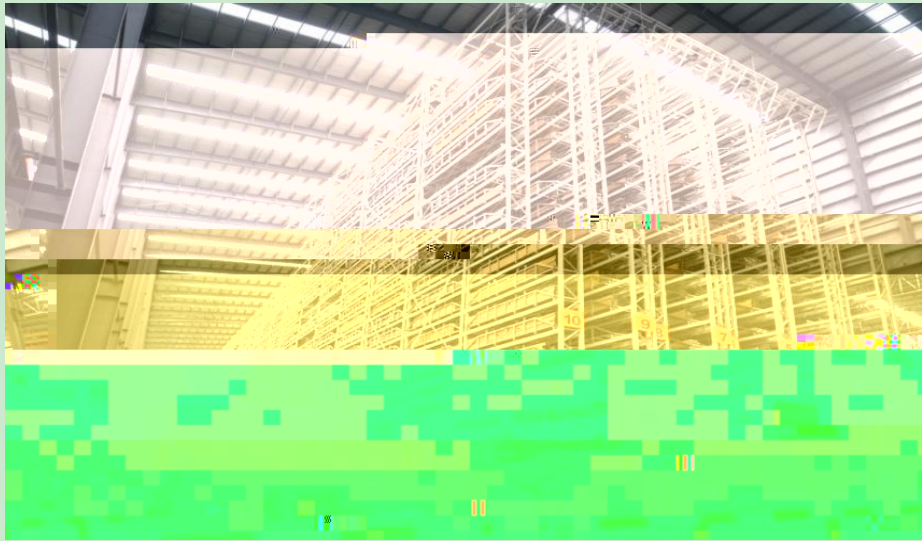


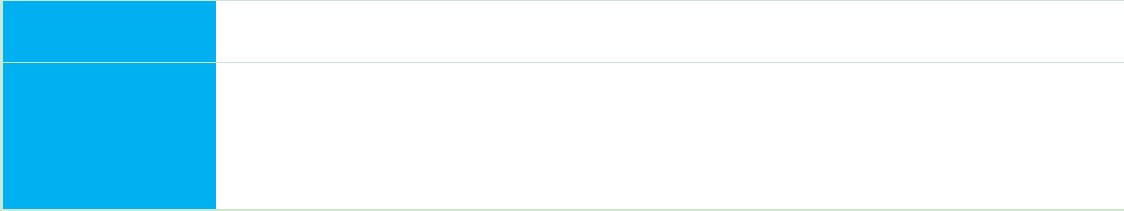
2024 1 15

2023 1 1 --2023 12 31

6



5



30

QC

3

2023

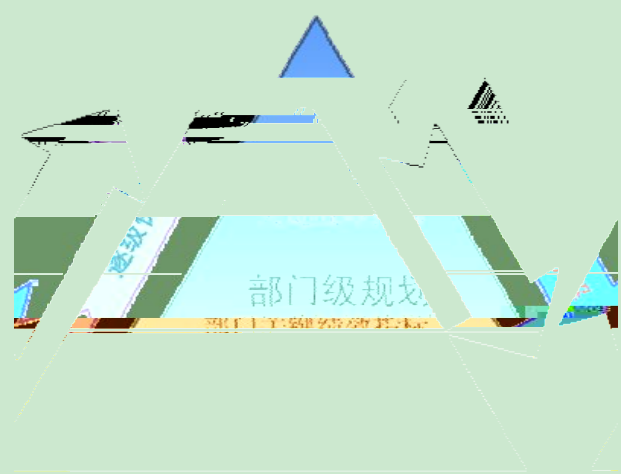
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11

36

* 9

PDCA

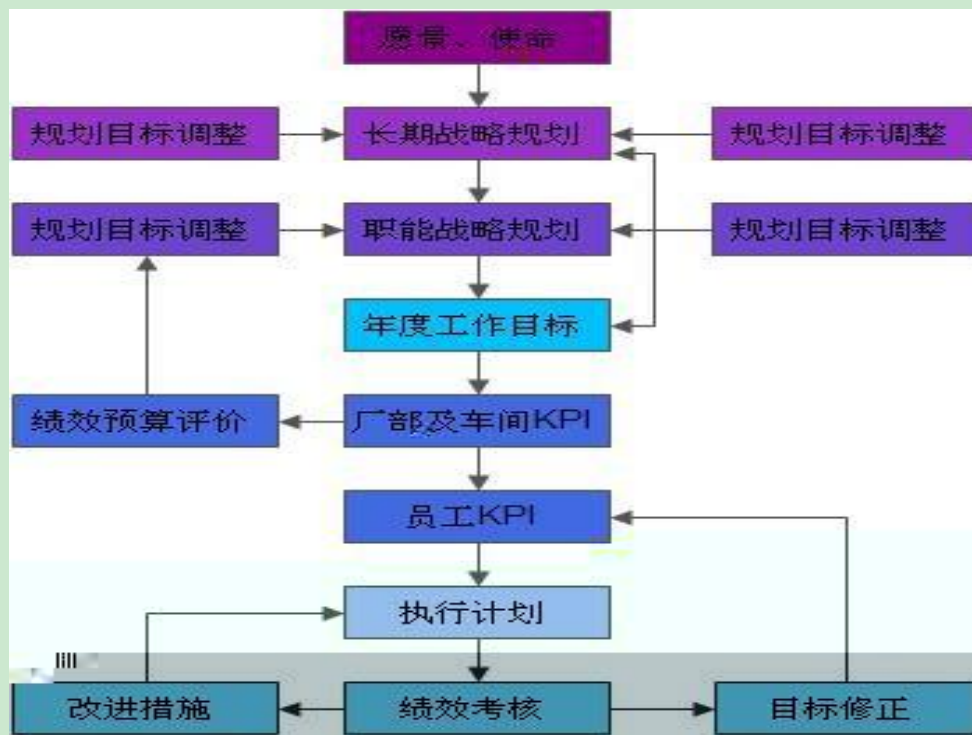


4

1

2022-2024

2022-2024



2

3

2013

6S

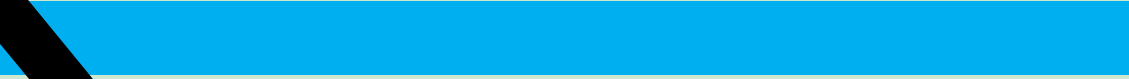
2018

4

2023

99.5

1%



PDCA



2

3

3



5

1

12

48

72

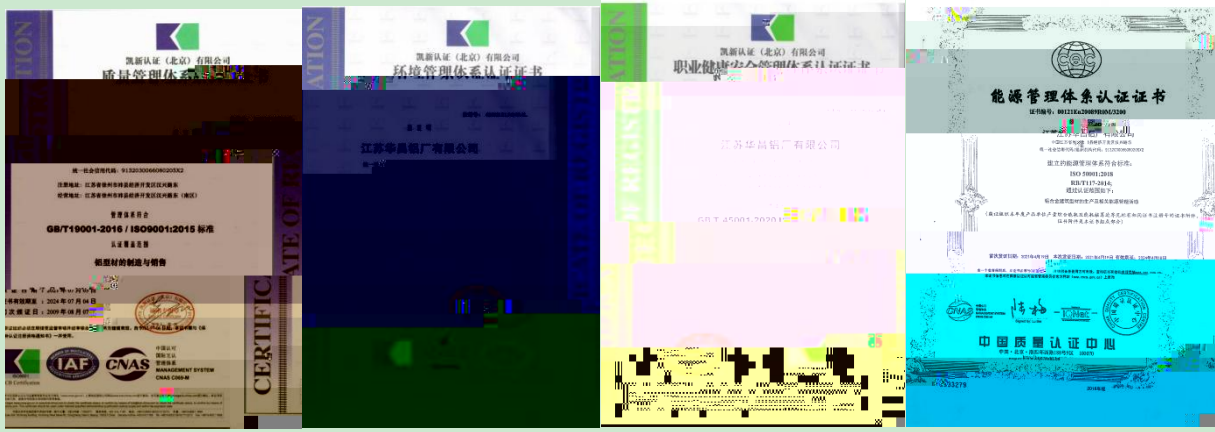
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6

7

8

QC



2

2

3

1

2

3

2 360

4

5

2021

130



6



7

10



1

2

1

2

1

1

2

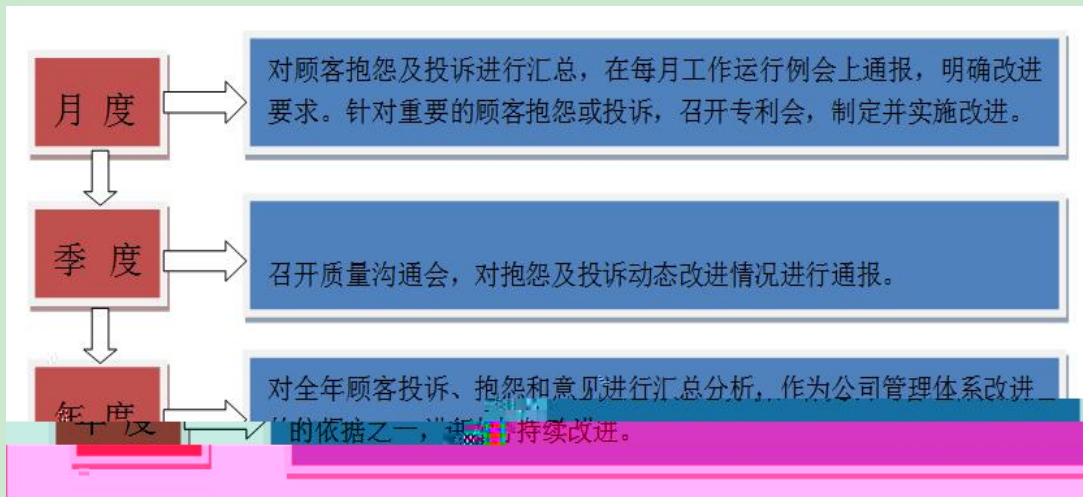
1

12

48

72

2



3

4

4

1	HC/ZD-05001	
2	HC/ZD-05002	
3	HC/ZD-05003	
4	HC/ZD-05004	

5	HC/ZD-05005	
6	HC/ZD-05006	
7	HC/ZD-05007	
8	HC/ZD-05008	
9	HC/ZD-05009	
10	HC/ZD-05010	
11	HC/ZD-05011	
12	HC/ZD-05012	
13	HC/ZD-05013	
14	HC/ZD-05014	
15	HC/ZD-05015	
16	HC/ZD-05016	
17	HC/ZD-05017	
18	HC/ZD-05018	
19	HC/ZD-05019	
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30	HC/ZD-05030	
31	HC/ZD-05031	
32	HC/ZD-05032	
33	HC/ZD-05033	

5

6

7 1

10

8

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